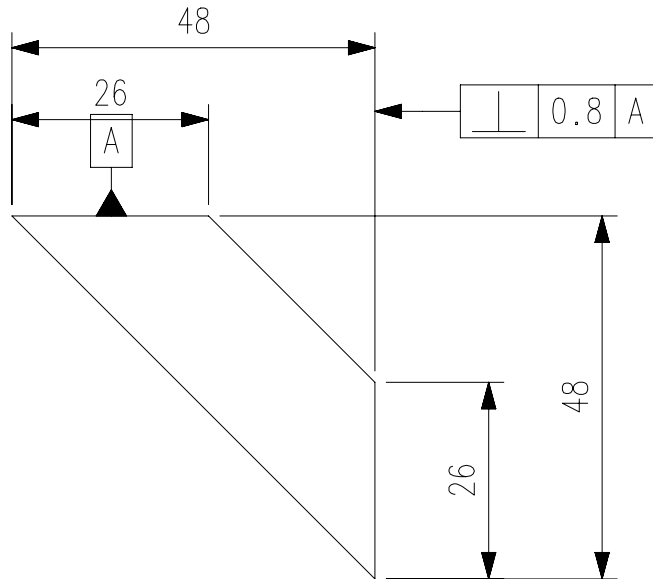


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NOTE

1. MATERIAL:
HR STEEL GRADE MFD 11 0,10MM THICK
AS PER M&M STD FEG 000 0689
RM PROCUREMENT CONDITION:HRPO
ALTERNATE MATERIAL:
MFD E250 PO,10MM THICK AS PER M&M STD FE G 00 0907
2. REMOVE SHARP EDGES
3. PART TO BE FREE FROM RUST BEFORE WELDING

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER UPTO	0.5	3	8	30	120	400	1000	2000
		3	8	30	120	400	1000	2000	4000
f FINE (LXXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM (LXX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE (LX)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 8	± 8
ANGULAR IN deg.	OVER UPTO	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		-	10	50	120	400	-	-	-
f FINE (LXXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'	-	-	-
m MEDIUM (LXX)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'	-	-	-
v VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'	-	-	-

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER18C0005269

PART NO. :

006520498U01

PART NAME :

PLATE RIB

MATERIAL :

SEE NOTE

HEAT TREATMENT :

NA

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	SRM		23.07.18	MSTAR 4WD
DESIGNER	SRM		23.07.18	SCALE 1:1
CHECKER	SKS		23.07.18	SHEET 1 OF 1
APPR.BY	SSJ		23.07.18	UNIT QTY. : 2
				WT: Kg. 0.071

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

E.R.NO.

LET

LOC

REVISIONS

DSNR CKR.

APPR.

DATE

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